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| Version | Date | Description of Revisions |
| 1 | August 30, 2006 | Approved final document. |
| 2 | June 10, 2014 | First draft review comments (AV) |
| 3 | June 8, 2015 | Second Draft for Review (AV) |
| **4** | **September 16, 2015** | **Updated, Finalized Specification – Reference eDOCS #5823645-v4 (AV)** |
| 5 | May 18, 2017 | Updated reference standards ASME B16.4-2016, [ASTM A74-16, ASTM A888-15 (AAM)](http://www.astm.org/Standards/D2665.htm) |

NOTE:

This is a CONTROLLED Document. Any documents appearing in paper form are not controlled and should be checked against the on-line file version prior to use.

**Notice:** This Document hardcopy must be used for reference purpose only.

**The on-line copy is the current version of the document.**

## References

### American Society of Mechanical Engineers (ASME)

#### ASME B16.4-2016, Gray Iron Threaded Fittings Classes 125 and 250

#### ASME B16.12-2009(R2014), Cast Iron Threaded Drainage Fittings

### American Society for Testing Materials (ASTM)

#### [ASTM A74-16, Standard](http://www.astm.org/Standards/D2665.htm) Specification for Cast Iron Soil Pipe and Fittings

#### ASTM C564-14, Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings

#### ASTM A888-15 Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

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| Item | Size | Description |
| Pipe | 150 mm and smaller | Hubless, ASTM A888-15, service weight, no-hub ends. |
|  | 200 mm and larger | Hub and spigot, ASTM A74-16, service weight, single hub and spigot. |
| Joints | 150 mm and smaller | Compression: Neoprene sealing sleeve with 24-gauge Type 304 stainless steel shield and clamp assembly. |
|  | 200 mm and larger | Rubber gaskets, ASTM C564-14. |
| Fittings | All | ASME B16.4-2016; ASME 16.12-2009(R2014), ASTM A888-15. |
| Coating | All | Bituminous-coated inside and out; marked with manufacturer’s name or trademark and Cast Iron Soil Pipe Institute (CISPI) symbol. |

**END OF SECTION**